

EX9067-M Quick Start

- 1. The default setting is MODBUS mode after Power On.**
- 2. Using INIT pin to contact with GND pin then Power On will enter Normal mode.**
- 3. Command: \$00P0 is set Ex9067-M to Normal mode after Repower On. On normal mode, user can set other setting like address, Baudrate, (Please check the Ex9000 user manual).**
- 4. Command: \$AAP1 is set to MODBUS mode after Repower On.**
- 5. Under Normal mode that Command: \$AAP can check which mode it is after Repower On.**

Response:

!AA10=Normal

!AA11=MODBUS

The Modbus protocol was originally developed for Modicon controllers by Modicon Inc. Detailed information can be found at <http://www.modicon.com/techpubs/toc7.html>. Visit <http://www.modbus.org> to find more valuable information.

9000M series modules support the Modbus RTU protocol. The communication Baud Rates range from 1200bps to 115200bps. The parity, data bits and stop bits are fixed as no parity, 8 data bits and 1stop bit. The following Modbus functions are supported.

01(0x01) Read Digital Input/Output Value

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x01
02~03	Starting channel	2 Bytes	0x0000~0x0006 for DO readback value 0x0044~0x004B for DO Latch high value 0x0064~0x006B for DO Latch low value 0x0080~0x0086 for DO safe value 0x00A0~0x00A6 for DO power-on value
04~05	Output channel numbers	2 Bytes	0x0001~0x0007

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x01
02	Byte count	1 Byte	1
03	Output channel readback value	1 Byte	0x00~0x7F A bit corresponds to a channel. When the bit is 1 it denotes that the value of the channel that was set is ON. if the bit is 0 it denotes that the value of the channel that was set is OFF.

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x81
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

05(0x05) Write Digital Output/Clear DI count Value (Single channel)

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x05
02~03	Output channel number	2 Bytes	0x0000~0x0006
04~05	Output value	2 Bytes	A value of 0xFF00 sets the output to ON. A value of 0x0000 set it to OFF. All other values are illegal and won't affect the coil.

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x05
02~03	Output channel numbers	2 Bytes	The value is the same as byte 02 and 03 of the Request
04~05	Output value	2 Bytes	The value is the same as byte 04 and 05 of the Request

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x85
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

15(0x0F) Write Digital Output/Clear DI count Value (Multi channel)

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x0F
02~03	Starting channel	2 Bytes	0x0000~0x0004 for DO output 0x00A0~0x00A6 for Power-on value 0x0080~0x0086 for Safe value
04~05	Output channel numbers	2 Bytes	0x0001~0x0007
06	Byte count	1 Byte	1
07	Output value	1 Byte	0x00~0x7F A bit corresponds to a channel. When the bit is 1 it denotes that the value of the channel that was set is ON. if the bit is 0 it denotes that the value of the channel that was set is OFF.

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x0F
02~03	Starting channel	2 Bytes	The value is the same as byte 02 and 03 of the Request
04~05	Output channel numbers	2 Bytes	The value is the same as byte 04 and 05 of the Request

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x8F
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

01(0x01) Read WDT timeout status**Request**

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x01
02~03	Starting channel	2 Bytes	0x010D
04~05	Output channel numbers	2 Bytes	0x0001

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x01
02	Byte count	1 Byte	1
03	Output channel readback value	1 Byte	0x00 The WDT timeout status is clear 0x01 The WDT timeout status is enable

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x81
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

03(0x03) Read WDT timeout Value

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x03
02~03	Starting channel	2 Bytes	0x01E8
04~05	Input channel numbers	2 Bytes	0x0001

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x03
02	Byte count	1 Byte	1
03~	Input channel count value	1 Byte	0x00~0xFF WDT timeout value, 0~255, in 0.1 second

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x83
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

03(0x03) Send Host OK**Request**

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x03
02~03	Starting channel	2 Bytes	0x3038
04~05	Input channel numbers	2 Bytes	0x0000

No Response**04(0x04) Send Host OK****Request**

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x04
02~03	Starting channel	2 Bytes	0x3038
04~05	Input channel numbers	2 Bytes	0x0000

No Response

05(0x05) Set WDT timeout /Clear WDT timeout status**Request**

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x05
02~03	Output channel number	2 Bytes	0x0104 Set WDT timeout enable/disable 0x010D Clear WDT timeout status
04~05	Output value	2 Bytes	0xFF00 for WDT timeout enable 0x0000 for WDT timeout disable 0xFF00 for Clear WDT timeout status

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x05
02~03	Output channel numbers	2 Bytes	The value is the same as byte 02 and 03 of the Request
04~05	Output value	2 Bytes	The value is the same as byte 04 and 05 of the Request

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x85
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

06(0x06) Set WDT timeout Value

Request

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x06
02~03	Starting channel	2 Bytes	0x01E8
04~05	Input channel numbers	2 Bytes	0x00~0xFF WDT timeout value, 0~255, in 0.1 second

Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x06
02~03	Output channel numbers	2 Bytes	The value is the same as byte 02 and 03 of the Request
04~05	Output value	2 Bytes	The value is the same as byte 04 and 05 of the Request

Error Response

00	Address	1 Byte	1-247
01	Function code	1 Byte	0x86
02	Exception code	1 Byte	Refer to the Modbus standard for more details.

Address Mapping

9000-M DIO function			
Address	Channel	Content	Attribute
00001~00032	0~31	Digital Output	Read/Write
00033~00048	0~31	Digital Input	Read
30001~30032	0~31	Digital Input counter	Read
00513~00544	0~31	Clear Digital Input counter value (0xFF00)-clear	Write
00129~00160	0~31	DO safe value	Read/Write
00161~00192	0~31	DO power-on value	Read/Write
9000-M WDT function			
312345 412345	Informs all module that host is OK		Write
40489	Host WDT value, 0~255 in 0.1 second		Read/Write
40492	WDT counter, write to reset counter		Read/Write
00261	WDT enable/disable =1(0xFF00) enable =0(0x0000) disable		Read/Write
00270	WDT status, write 1(0xFF00) to clear WDT status		Read/Write